



Dart Aerospace Ltd.
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D5149-043
Job Sheet 169691



Part No: D5149-043

Job Qty: 5 Ea

Part Name: Aft Step Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/19/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM IPP REV:A 14.12.15 dwg pb1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	5 pcs	12/22/17	12/22/17	0.00	1.50	Small Fab-8		
120	QC	5 pcs	12/22/17	12/22/17	0.00	0.00	QC5		
130	Packaging	5 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3-2		
140	QC21-SA	5 Ea	12/22/17	12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5149-043W 5025501	5	0	0	0
	D5151-3F165363	5	16	0	0
	E165477 K				

Part Specifications

Specifications could not be found.

Plex 12/19/17 8:58 AM dart.poulin.mario

D5149-043W with Eric

Den's cross tube *

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSED Suspected I		AGAINST DEPARTMENT/PROCESS	
Date : _____		Step #: _____		Water Jet ☐ Prod. Eng. Coord. ☐ Proc/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
Description Work Order Deviation Mfg Date: 12/27/17 Job No: 169691 D5149 – 043 Start up Operation				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width:50%; vertical-align: top;"> Pressure/For ☐ Bending ☐ Centre Not C ☐ Cracks ☐ Crimp/Kink/ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Instructions incomplete ☐ Drill Holes ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/For ☐ Bending ☐ Centre Not C ☐ Cracks ☐ Crimp/Kink/ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Instructions incomplete ☐ Drill Holes ☐	Power Loss/Surge ☐ lio/Program ☐ ain ☐ eld ☐ rong Stock Pulled ☐ ut of Sequence ☐ ff-set ☐ labeled ☐ it/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
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